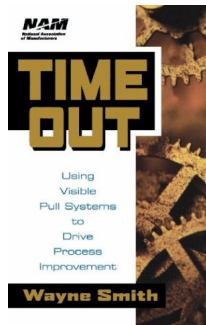


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TIME OUT: USING VISIBLE PULL SYSTEMS TO DRIVE PROCESS IMPROVEMENT



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